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**TECHNICAL DATA SHEET NO: S4****FEDEMAS 73 UNDERCOAT**  
**Alkyd- based Undercoat for Wood & Metal**

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**PRODUCT DESCRIPTION**

Fedemas 73 Undercoat is a quick drying oil-modified-alkyd based undercoat, which provides good capacity and filling properties to the new or old surfaces in metal & wood application.

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**FEATURES/ TECHNICAL INFORMATION**

Colour	White
Specific Gravity	Approximately 1.57
Finish	Matt
Flash Point	About 35°C

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**TYPICAL/ RECOMMENDED USE**

Fedemas 73 Undercoat is mainly for use on primed metal, woodwork and previously painted surfaces prior to painting with Fedelux gloss enamel or Glo-10 synthetic enamel.

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**PRODUCT DATA/ PHYSICAL PROPERTIES**

Recommended Dry film Thickness	30 - 35 microns
Drying Time (at 27°C)	Touch Dry : 20 - 30 minutes Hard Dry : 6 hours Min 8 hours
Recoating Interval	14 - 16 m <sup>2</sup> / liter per coat
Theoretical Coverage	Surfaces must be dry, clean, sound and free from any loose material, dirt, grease or wax.
Surface Preparation	

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**APPLICATION DATA**

Application Method	Brush, roller or spray gun
Mixing Ratio (by volume)	The paint is ready for use after proper stirring. If thinning is required, add 5% of Federal thinner MO-464 for easy application.
Thinner/ Cleaner	Federal Thinner MO-464

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**SHIPPING DATA/ STORAGE & PACKAGING**

Storage	The product should be kept in a cool and well ventilated place protected from direct sunlight. Container must be kept tightly closed.
Handling	Handle with care. Stir well before use.
Shelf life	12 months.
Packaging	1,7, 18 & 20 liters

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**SAFETY  
PRECAUTION**

- \* This product is flammable. Keep away from sources of ignition. No smoking. Keep container tightly and keep out of reach of children.
- \* Wear suitable person protective clothing such as overall during painting. Ensure adequate ventilation. In case of insufficient ventilation during spraying, wear suitable respiratory equipment and eye protection goggle. Do not breathe or inhale mist.
- \* Avoid skin and eye contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and seek medical immediately if discomfort persists.

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**DISCLAIMER**

Federal Paint believes that the data contained herein are factual. The data are not to be taken as a warranty or representation for which Federal Paint assumes legal responsibility. We reserve the right to change the given data without notice.

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