
TECHNICAL DATA SHEET NO: S3**FELTEC UNDERCOAT****Premium Alkyd Based Undercoat For Wood & Metal**

PRODUCT DESCRIPTION Feltec Undercoat is a high quality oil-modified-alkyd based undercoat with good hiding and build for metal & wood application.

FEATURES/ TECHNICAL INFORMATION

Colour	White
Specific Gravity	Approximately 1.40
Finish	Matt
Flash Point	About 35°c

TYPICAL/ RECOMMENDED USE Feltec Undercoat is specially formulated for use on primed metal, woodwork and previously painted surfaces prior to painting with Fedelux gloss enamel or Glo-10 synthetic enamel.

PRODUCT DATA/ PHYSICAL PROPERTIES

Recommended Dry film Thickness	30 - 35 microns
Drying Time (at 27°c)	Touch Dry : 30 minutes Hard Dry : 6 hours Min 8 hours
Recoating Interval	14 - 16 m ² / liter per coat
Theoretical Coverage	Surfaces must be dry, clean, sound and free from any loose material, dirt, grease or wax.
Surface Preparation	

APPLICATION DATA

Application Method	Brush, roller or spray gun
Mixing Ratio (by volume)	The paint is ready for use after proper stirring. If thinning is required, add 5% of Federal thinner MO-464 for easy application.
Thinner/ Cleaner	Federal Thinner MO-464

SHIPPING DATA/ STORAGE & PACKAGING

Storage	The product should be kept in a cool and well ventilated place protected from direct sunlight. Container must be kept tightly closed.
Handling	Handle with care. Stir well before use.
Shelf life	12 months.
Packaging	1 & 5 liters

SAFETY PRECAUTION

- * This product is flammable. Keep away from sources of ignition. No smoking. Keep container tightly and keep out of reach of children.
- * Wear suitable person protective clothing such as overall during painting. Ensure adequate ventilation. In case of insufficient ventilation during spraying, wear suitable respiratory equipment and eye protection goggle. Do not breathe or inhale mist.
- * Avoid skin and eye contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and seek medical immediately if discomfort persists.

DISCLAIMER

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