

FEDERAL PAINTS MANUFACTURING (M) SDN BH

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TECHNICAL DATA SHEET NO: FS1**FEDELUX GLOSS ENAMEL****Premium Alkyd Gloss Enamel**

PRODUCT DESCRIPTION	Fedelux Gloss Enamel is a premium solvent based high gloss finish. It is easy to apply and it forms a smooth and tough film, which has excellent gloss, fungus resistance and durability.
TECHNICAL INFORMATION Colour Specific Gravity Finish Flash Point	Refer to Fedelux colour card Approximately 0.9 ~ 1.2 High gloss About 35°C
RECOMMENDED USE	Fedelux Gloss Enamel is suitable for use on all types of interior and exterior wood, metal and primed masonry surfaces.
PRODUCT DATA Recommended Dry film Thickness Drying Time (at 27°C) Recoating Interval Theoretical Coverage Volume Solids	30 ~ 35 microns Touch Dry : 2 ~ 4 hours Hard Dry : 18hours Overnight 10 ~ 13 m ² / liter per coat Approx. 40 ~ 50%
APPLICATION DATA Application Method Mixing Ratio (by volume) Thinner/Cleaner Surface Preparation	Brush, roller or spray gun The paint is ready for use after proper stirring. If thinning is required, add 5% of Federal General Thinner MO-464 for easy application. Federal General Thinner MO-464 Surfaces must be dry, clean, sound and free from any loose material, dirt, grease or wax.
SHIPPING, STORAGE & PACKAGING Storage Handling Shelf life Packing Size	The product should be kept in a cool and well ventilated place protected from direct sunlight. Container must be kept tightly closed. Handle with care. Stir well before use. 12 months. 1L & 5L (MCS & Ready-mixed) & 20 liters
SAFETY PRECAUTION	<ul style="list-style-type: none"> * This product is flammable. Keep away from sources of ignition. Keep container tightly and keep out of reach of children. * Wear suitable personal protective clothing such as overall during painting. Ensure adequate ventilation. In case of insufficient ventilation during spraying, wear suitable respiratory equipment and eye protection goggle. Do not breathe or inhale mist. * Avoid skin and eye contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and seek medical immediately if discomfort persists.
DISCLAIMER	Federal Paint believes that the data contained herein are factual. The data are not to be taken as a warranty or representation for which Federal Paint assumes legal responsibility. We reserve the right to change the given data without notice.